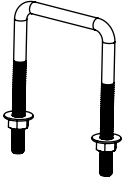


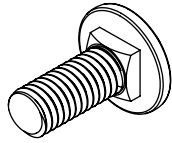
## Hardware:

Note: Hardware may be found in both Box 1 and Box 2.

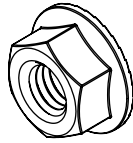
3" U-bolts (2X)



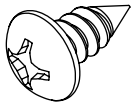
Carriage bolts 20mm Long (20X)



M8 Flang Nuts (20X)



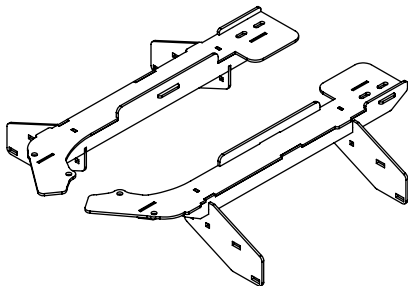
#3 Phillips head screws (4X)



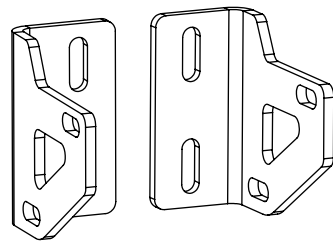
## Tools:

- 3/8" Ratchet
- 9/16" Long Socket & Wrench
- 13mm Short Socket & Wrench
- #3 Long Phillips Screwdriver
- Torque Wrench
- Red Threadlocker
- Bubble Level
- Tape Measure
- Safety Glasses
- Gloves

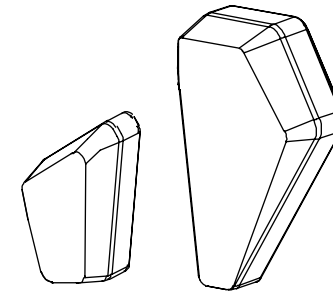
## Components:



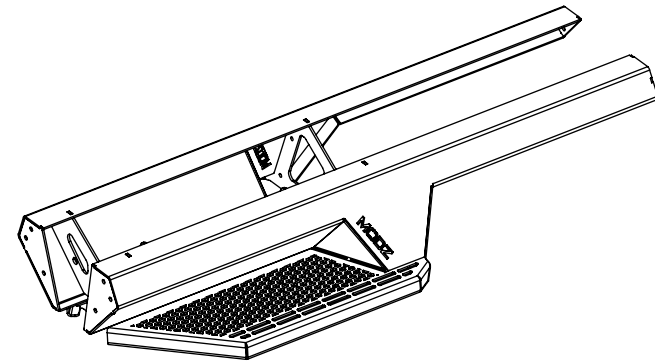
Driver & Passenger  
Frame Bracket



Step Adjustment  
Bracket (2 pairs)



Nerf Bar Plastic End  
Caps (2 pairs)



MODZ Nerf Bars

## STEP 1:

- Locate the crossmember on the cart frame.
- Remove the (4) 13mm nuts attaching the crossmember to the frame.



## **STEP 2:**

- Remove the nut and washer from the U-bolts.
- Place the U-bolt on top of the frame, between the front wheel and pedal box.



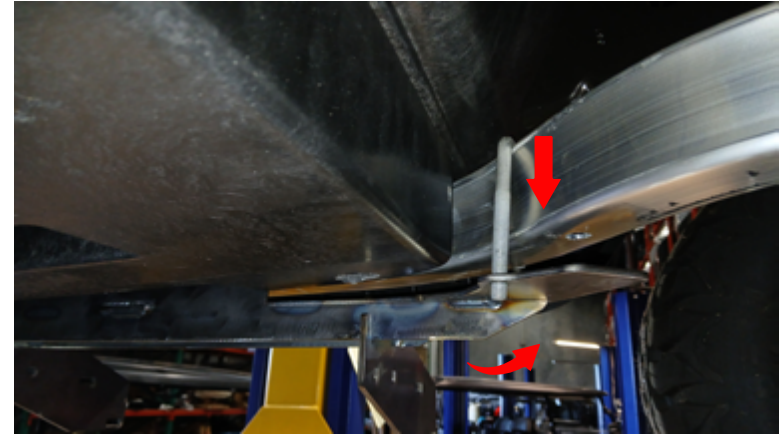
## **STEP 3:**

- Reusing the (4) factory 13mm hardware removed in step 1. Attach the driver side Frame Bracket to rear crossmember studs using the two slotted holes at the rear of the Frame Bracket.
- Apply small amount of red threadlocker to threads.
- \***Note:** Leave nuts loose.\*



## **STEP 4:**

- With the rear of the bracket attached to the crossmember swing the front of the bracket up and attach to the chassis with the provided U-bolts.
- Apply small amount of red threadlocker to threads.
- \***Note:** Hand tighten all hardware, do not fully secure.\*

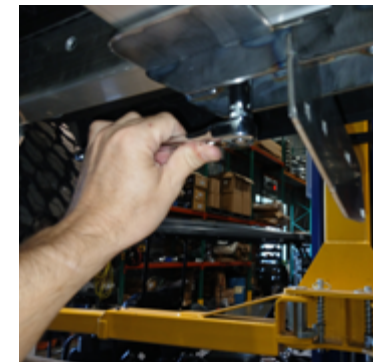


## **STEP 5:**

- Repeat steps 3&4 with the passenger side Frame bracket
- Apply small amount of red threadlocker to threads.
- \***Note:** Hand tighten all hardware, do not fully secure.\*

## **STEP 6:**

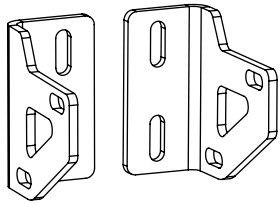
- Tighten down all frame bracket hardware for both driver side and passenger side.
- Using a torque wrench torque all installed hardware to (30 ft- lb).



### **STEP 7**

- Attach Step Adjustment Bracket to the upright that are welded to the Frame Bracket Assembly.

\*Note: Attach the bracket on the inside of the upright as shown.\*



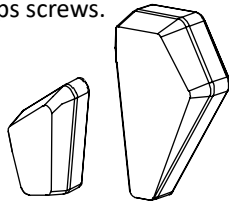
Step Adjustment  
Bracket (2 pairs)



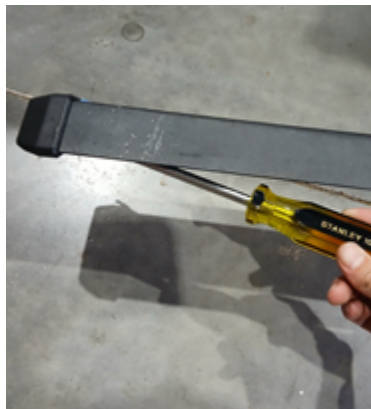
\*Note: Leave the nuts loose, allowing the frame bracket to hang freely.\*

### **STEP 8:**

- Assemble the plastic end cap to both driver & passenger Nerf bars with the provided #3 Phillips screws.



Sidestep Plastic End  
Caps (2 pairs)



### **STEP 9:**

- Attach Nerf bars to the Step Adjustment Bracket using (4) of the provided carriage bolts & flang nuts.

\*Note: Hand tighten all hardware, do not fully secure.\*



### **STEP 10:**

- With both Nerf bars installed and loose. Position sidestep in desired location.
- Use a bubble level to insure the step is level to the cart body
- Once steps are in desired location Torque all remaining bolts to ( 30 ft-lb).

