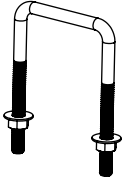


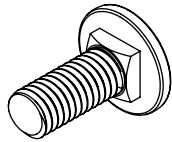
Hardware:

Note: Hardware may be found in both Box 1 and Box 2.

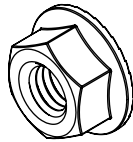
2" U-bolts (2X)



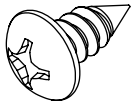
Carriage bolts 20mm Long (16X)



M8 Flang Nuts (16X)



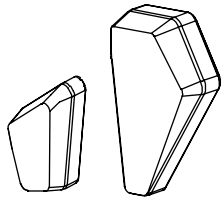
#3 Phillips head screws (4X)



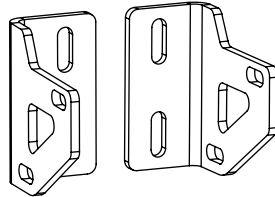
Tools:

- 3/8" Ratchet
- 9/16" Long Socket & Wrench
- 13mm Short Socket & Wrench
- #3 Long Phillips Screwdriver
- Torque Wrench
- Pry Bar
- Red Threadlocker
- Bubble Level
- Tape Measure
- Safety Glasses
- Gloves

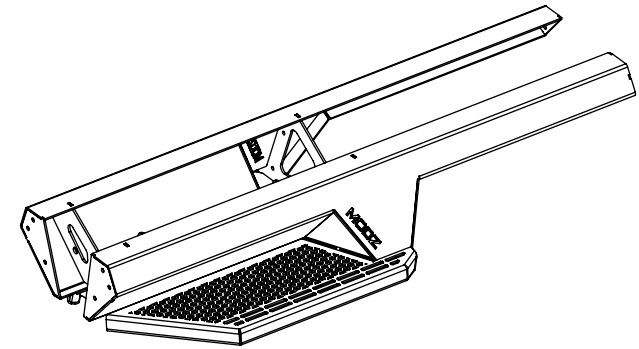
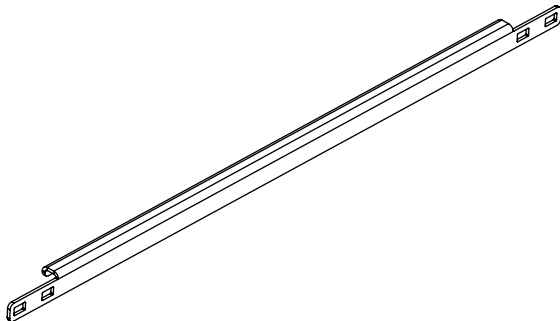
Components:



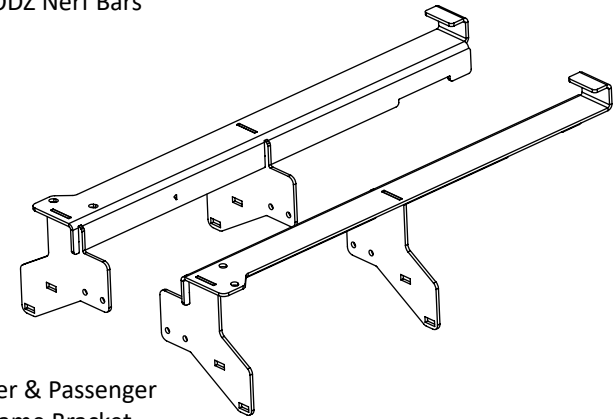
Nerf Bars Plastic End Caps (2 pairs)



Step Adjustment Bracket (2 pairs)



MODZ Nerf Bars



Driver & Passenger Frame Bracket

STEP 1:

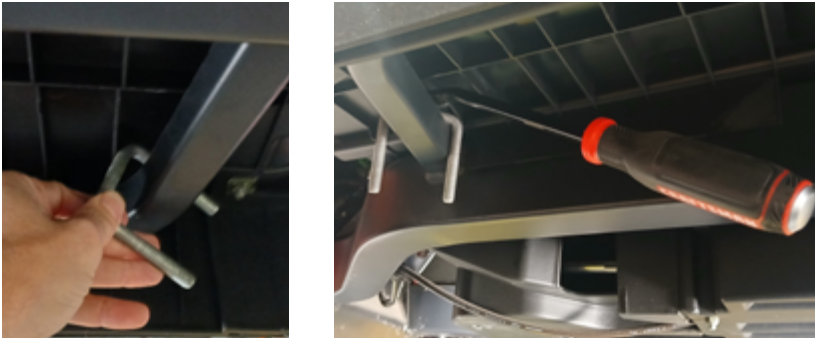
***Note:** Frame Brackets are Labeled with a "D" for driver and "P" for passenger.*

- Remove bolts and washers from U- bolts
- Starting with the driver side locate the frame side extension that are welded to the side of the frame. (See picture below)



- Place the U bolt on the front of the frame extensions.

***Note:** Use a flat screwdriver or pry bar to move the body under webbing out of the way to make room for the U bolt. (See image below)*



STEP 2:

- On the rear of the frame bracket is a hook shaped flange. (see image below)
- Slide the hook portion on the rear of the frame extension. (see image below)



STEP 3:

- With the rear of the frame bracket hooked on to the frame extension rotate the front of the frame bracket up. Lining the bolt holes to the U-bolts placed in step 1.



- Install bolts and washers onto U-bolts, tighten but do not torque down.



STEP 4:

- Repeat steps 1-3 for the passenger side frame bracket.

STEP 5:

- With both driver and passenger side frame brackets in place attach the belly bar to the rear upright using (4) 20mm carriage bolts and nuts.

***Note:** Hand tighten all hardware, do not fully secure.*



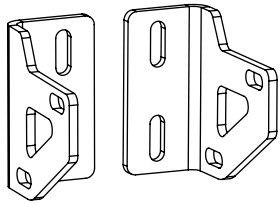
STEP 6:

- Torque all frame bracket hardware for both driver side and passenger side frame brackets.
- Torque all belly bar hardware.
- Using a Torque wrench Torque all installed hardware to (30 ft- lb).

STEP 7

- Attach Step Adjustment Bracket to the upright that are welded to the Frame Bracket Assembly.

Note: Attach the bracket on the inside of the upright as shown.



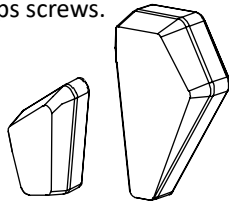
Step Adjustment
Bracket (2 pairs)



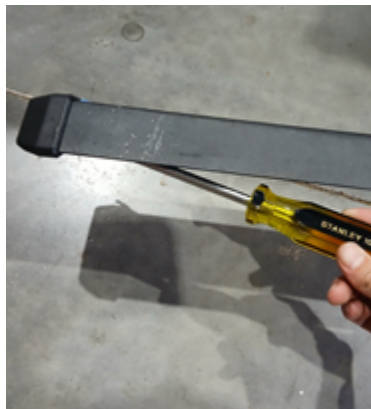
Note: Leave the nuts loose, allowing the frame bracket to hang freely.

STEP 8:

- Assemble the plastic end cap to both driver & passenger Nerf bars with the provided #3 Phillips screws.



Sidestep Plastic End
Caps (2 pairs)



STEP 9:

- Attach Nerf bars to the Step Adjustment Bracket using (4) of the provided carriage bolts & flang nuts.

Note: Hand tighten all hardware, do not fully secure.



STEP 10:

- With both Nerf bars installed and loose. Position sidestep in desired location.
- Use a bubble level to insure the step is level to the cart body
- Once steps are in desired location Torque all remaining bolts to (30 ft-lb).

