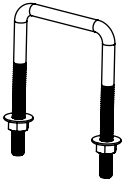


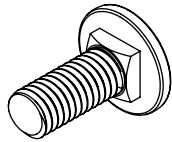
Hardware:

Note: Hardware may be found in both Box 1 and Box 2.

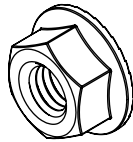
2" U-bolts (2X)



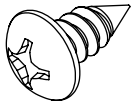
Carriage bolts 20mm Long (16X)



M8 Flang Nuts (16X)



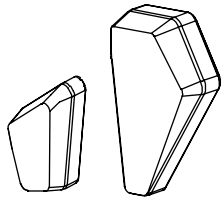
#3 Phillips head screws (4X)



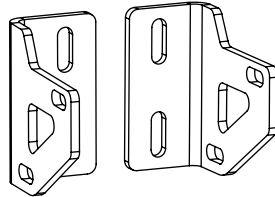
Tools:

- 3/8" Ratchet
- 9/16" Long Socket & Wrench
- 13mm Short Socket & Wrench
- #3 Long Phillips Screwdriver
- Torque Wrench
- Pry Bar
- Red Threadlocker
- Bubble Level
- Tape Measure
- Safety Glasses
- Gloves
- Zip Ties

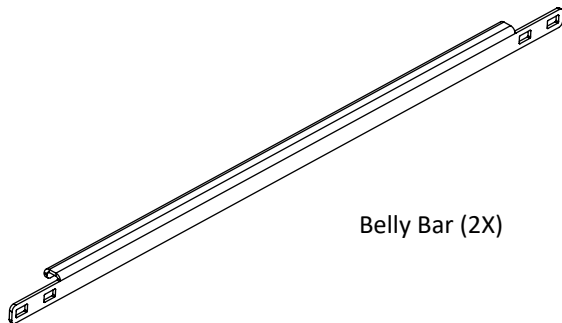
Components:



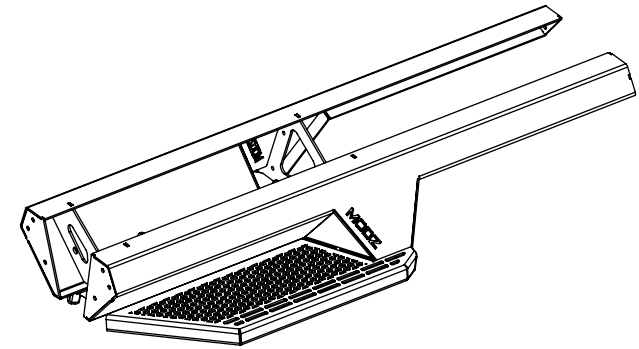
Nerf bars Plastic End Caps (2 pairs)



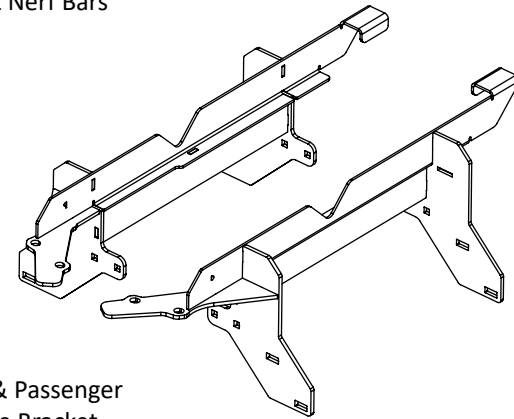
Step Adjustment Bracket (2 pairs)



Belly Bar (2X)



MODZ Nerf Bars

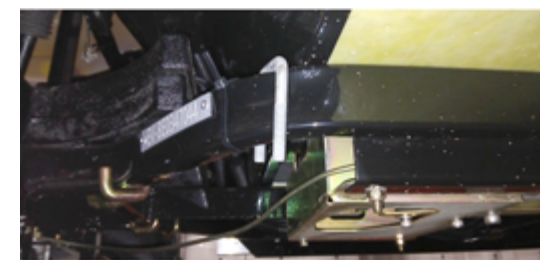


Driver & Passenger Frame Bracket

STEP 1:

***Note:** Frame Brackets are Labeled with a "D" for driver and "P" for passenger.*

- Remove bolts and washers from U- bolts.
- Hang the U-bolts on the front of the frame. (between the pedal box and the front tire. See picture below.



STEP 2:

- Starting with the driver side frame bracket, locate the flag hook on the rear of the bracket. See the picture below. (see image below)



- Starting with the driver side locate the opening on the frame between the end of the floor board and the battery tray. (see image below)
- Rotating the frame bracket counter-clockwise. Hang the rear flange on the cart frame. See the picture below. (see image below)



- With the rear of the frame bracket hooked on the cart frame. Rotate the front of the frame bracket up towards the frame. Lining the bolt holes to the U-bolts placed in step 1.
- Add washers and nuts to U-bolts.
- ***Note:** Hand tighten all hardware, do not fully secure.*

STEP 3:

- On the passenger side frame there is a bundle of wires zip tied to the frame. Remove zip ties and temporarily move wires out of the way. (see image below)



STEP 4:

- Repeat steps 1&2 for the passenger side frame bracket.

STEP 5:

- With both driver and passenger side frame brackets in place attach the front and rear belly bar to the rear upright using (8) 20mm carriage bolts and nuts.

***Note:** Hand tighten all hardware, do not fully secure.*



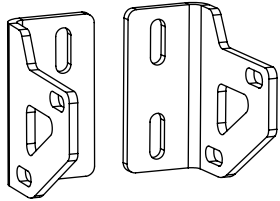
STEP 6:

- Torque all frame bracket hardware for both driver side and passenger side frame brackets.
- Torque all belly bar hardware.
- Using a Torque wrench Torque all installed hardware to (30 ft- lb).

STEP 7

- Attach Step Adjustment Bracket to the upright that are welded to the Frame Bracket Assembly.

Note: Attach the bracket on the inside of the upright as shown.



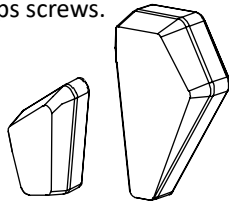
Step Adjustment
Bracket (2 pairs)



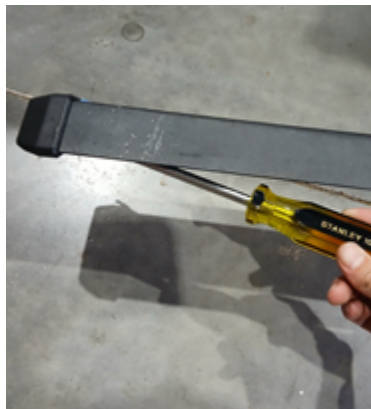
Note: Leave the nuts loose, allowing the frame bracket to hang freely.

STEP 8:

- Assemble the plastic end cap to both driver & passenger Nerf bars with the provided #3 Phillips screws.



Sidestep Plastic End
Caps (2 pairs)



STEP 9:

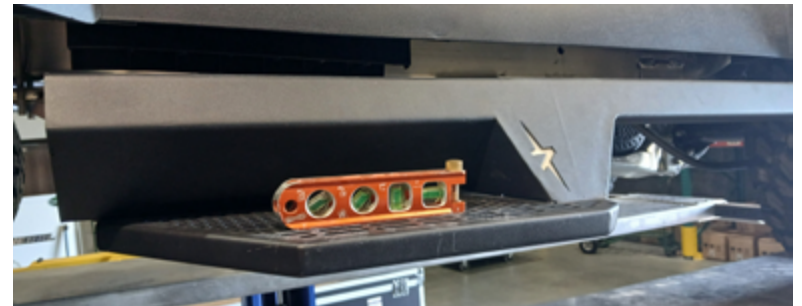
- Attach Nerf bars to the Step Adjustment Bracket using (4) of the provided carriage bolts & flang nuts.

Note: Hand tighten all hardware, do not fully secure.



STEP 10:

- With both Nerf bars installed and loose. Position sidestep in desired location.
- Use a bubble level to insure the step is level to the cart body
- Once steps are in desired location Torque all remaining bolts to (30 ft-lb).



STEP 11:

- Replace Zip ties removed in step 3.